

FIG. 1

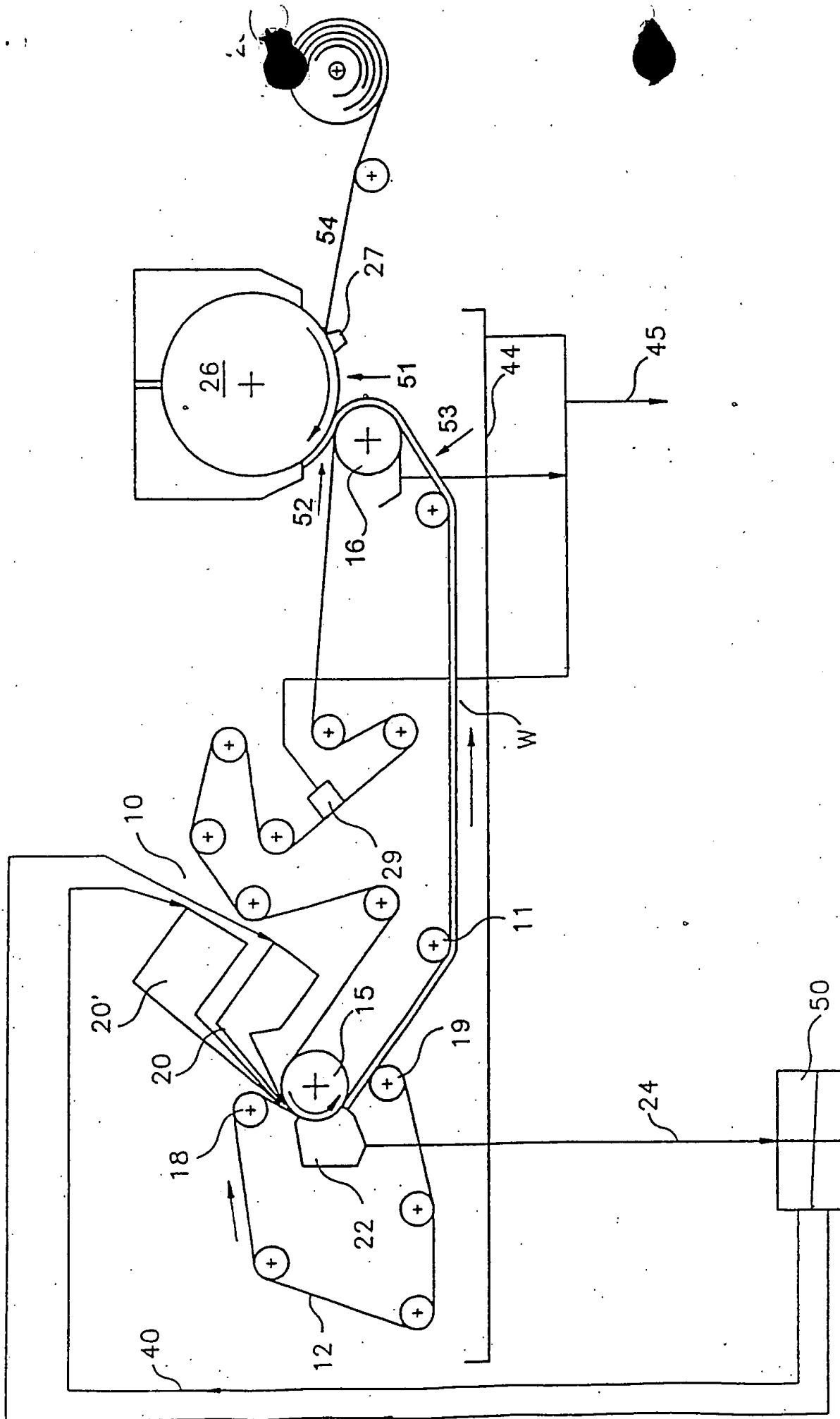


FIGURE 2

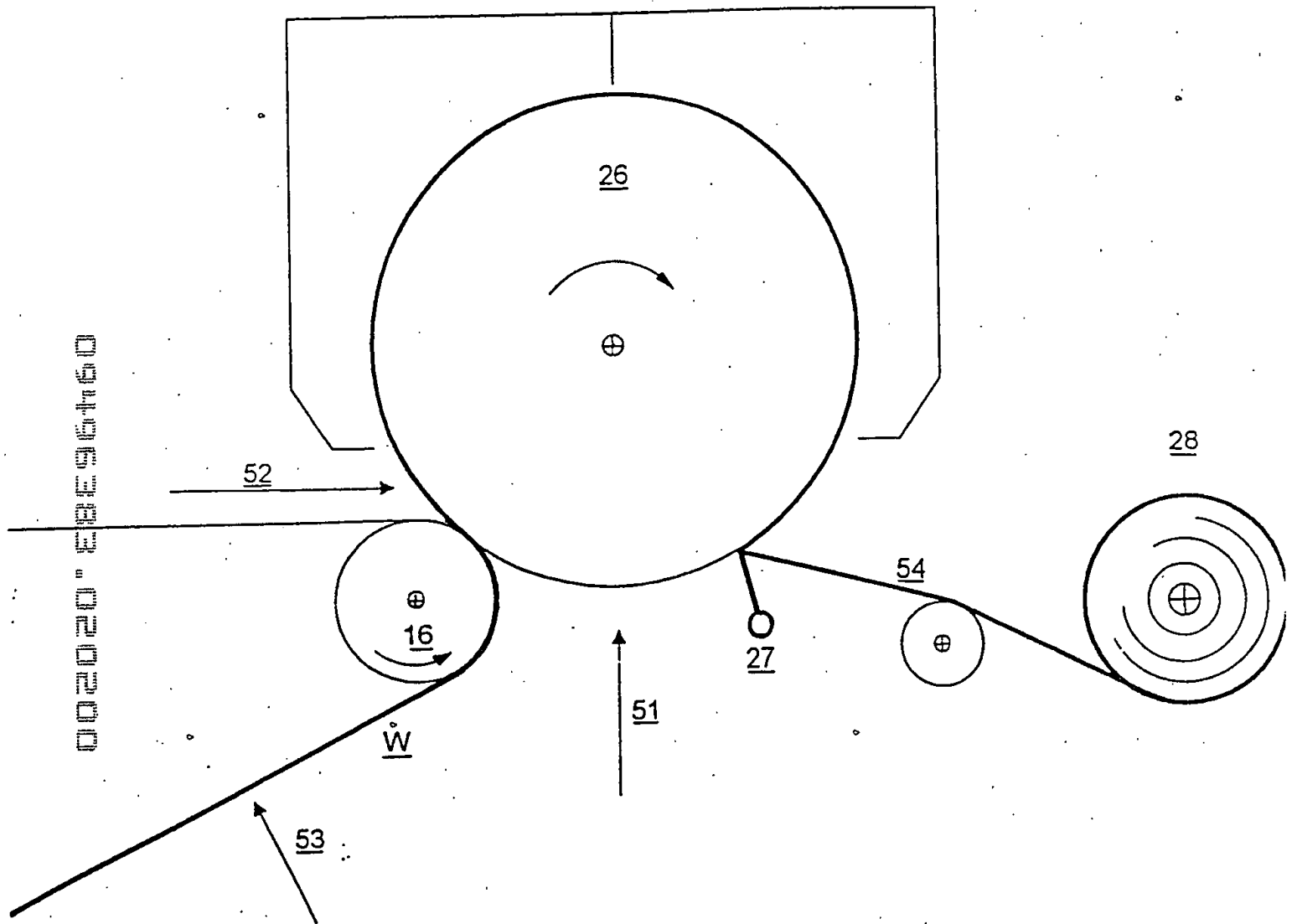


FIGURE 3

PEEL FORCE VERSUS GLYOXAL LEVEL FOR UNFUNCTIONALIZED PVOH

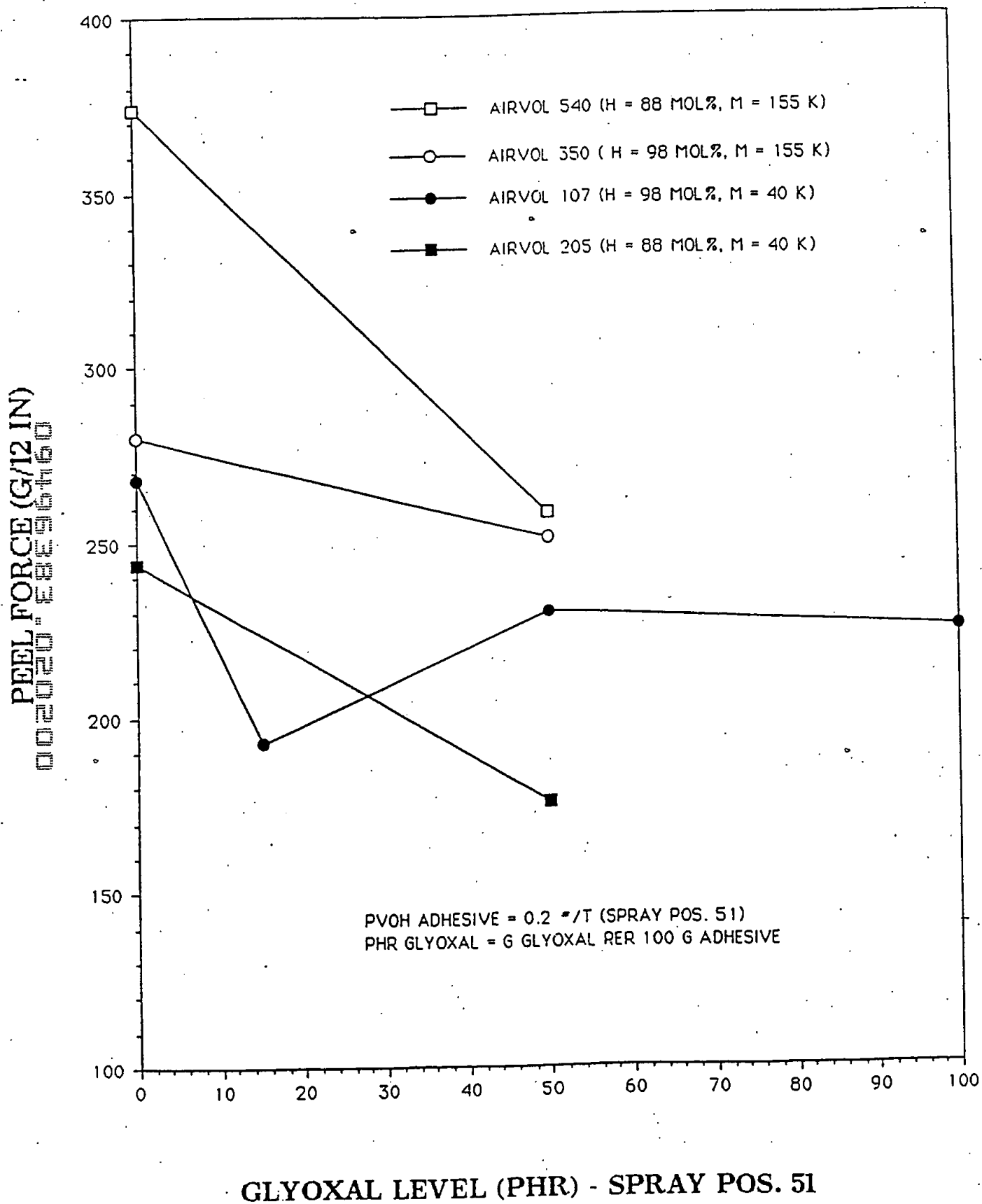


FIGURE 4

PEEL FORCE VERSUS GLYOXAL LEVEL FOR VINYL AMINE
(VA) FUNCTIONALIZED PVOH ADHESIVE

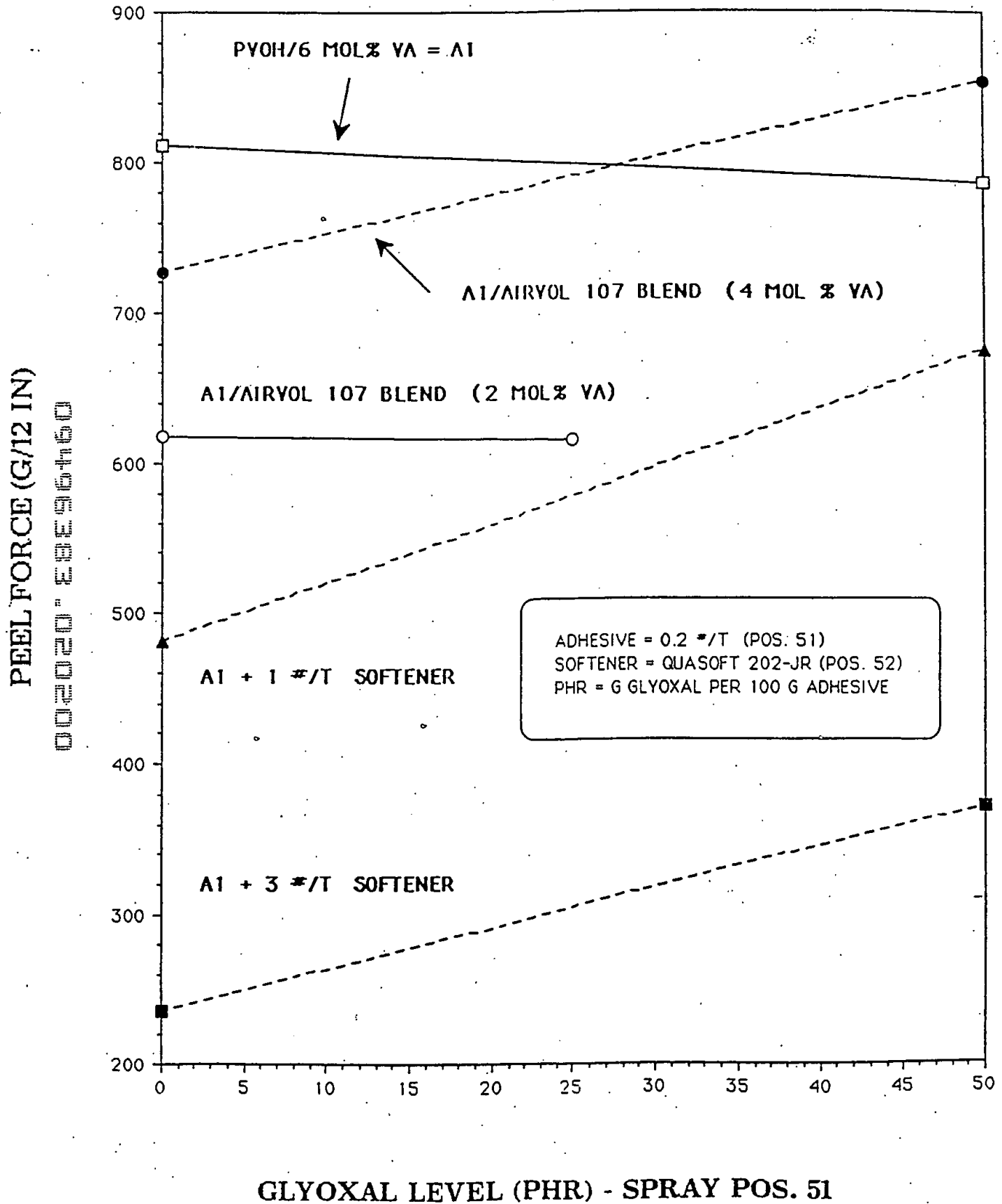


FIGURE 5

GMT VERSUS GLYOXAL LEVEL FOR VINYL
AMINE FUNCTIONALIZED PVOH ADHESIVES

